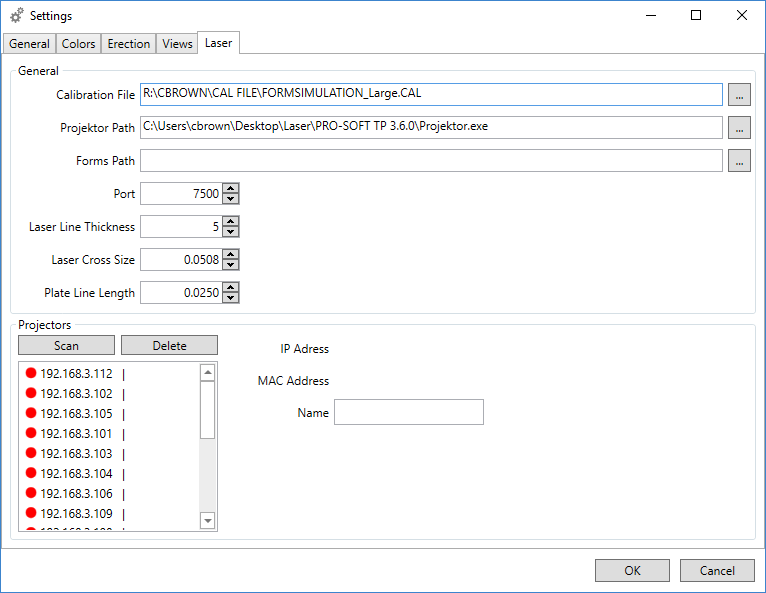
# XceleRAYtor Laser Guide

This purpose of this document is to explain how to use XceleRAYtor to project lasers.

## Settings

XceleRAYtor must be configured through the settings before laser projection can work. Make sure the calibration file is set to the current form you are using. The Projektor Path must be set to the location of the PRO-SOFT TP 3.6.0 software on your computer. Locate and select Projektor.exe from the path. If there are no projectors in the list below click scan to look for projectors that are available.



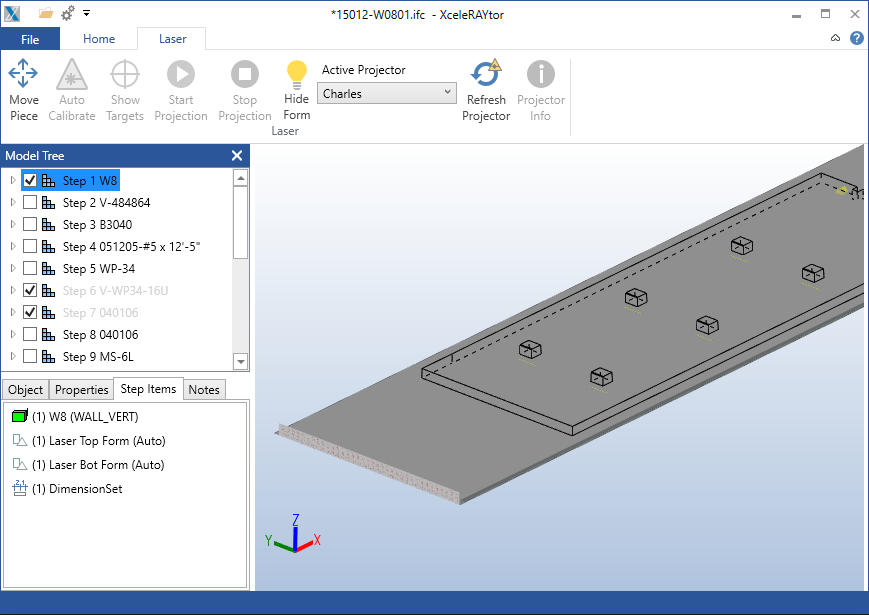
Shows projectors that are currently available to XceleRAYtor

The calibration file for the form you are working on

The location of your Projektor.exe software

## Connecting to the Laser Software

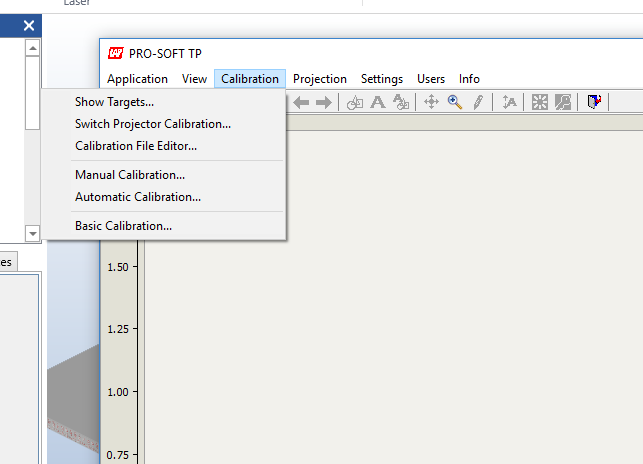
To connect to the laser run XceleRAYtor and open an IFC file you wish to project. Select the projector you wish to use from the Active Projector dropdown. If the projector is already selected, click Refresh Projector.



If the projector is already selected you can connect to it by clicking Refresh Projector

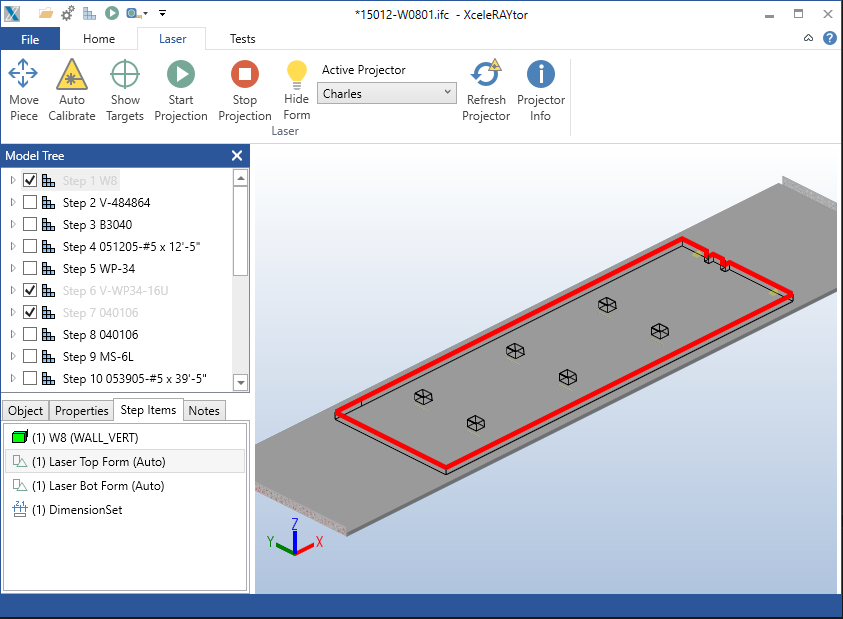
Select the projector you wish to use from this dropdown

Once this is done XceleRAYtor will run the PRO-SOFT TP software if it is not already running. From the PRO-SOFT TP software run a Basic Calibration.



Run Basic Calibration after XceleRAYtor runs PRO-SOFT TP

After calibrating click Start Projection in XceleRAYtor. Select laser step items to project them with the laser. When you are finished, click Stop Projection.



After the projector is calibrated click Start Projection

When you are finished click Stop Projection

Select laser step items to project them with the laser

## Moving the Projection

If you need to move the projection on the form click the Move Piece button. Adjust the siderail and header offsets to your preferences and the projection will update.

